

Work Order ID 163634

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163634

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Item ID: PB67-43001-185 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: D-Pad Back Plate

Start Date: 7/14/2017 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 7/17/2017 Req'd Qty: 3.00 ***3*** Customer:

Reference:

Approvals: Process Plan:  Date: JUL 04 2017 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	C								
100	FLOW WATER JET	0.00							DAS
100									19
Waterjet	Memo	0.06							2-89
FLOW CNC Waterjet	1-Cut as per Dwg B67-43001-185								
	Dwg Rev: 								
	Prog Rev: 								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							DAS
110									19
QC	Memo	0.03							2-89
Quality Control									

 SC 17/07/05

 SC 17/07/05

Picklist Print

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Work Order ID: 163634

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Parent Item: PB67-43001-185

PB67-43001-185

Parent Item Name: D-Pad Back Plate

Start Date: 7/14/2017

Required Date: 7/17/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP rev A new issue 08.06.19 EC verified: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.063

Purchased

No

100

sf

215.1860

0.052

0.164211

M6061T6S 063

**

SC 17/07/15

6061-T6 .063 Sheet

Location

Loc Qty

Loc Code

MAT021

215.186

M134604

49.01

M134830

2.456

M136251

22.4

M136790

9.9

M136896

2.2

M137041

2.52

M137175

27.3

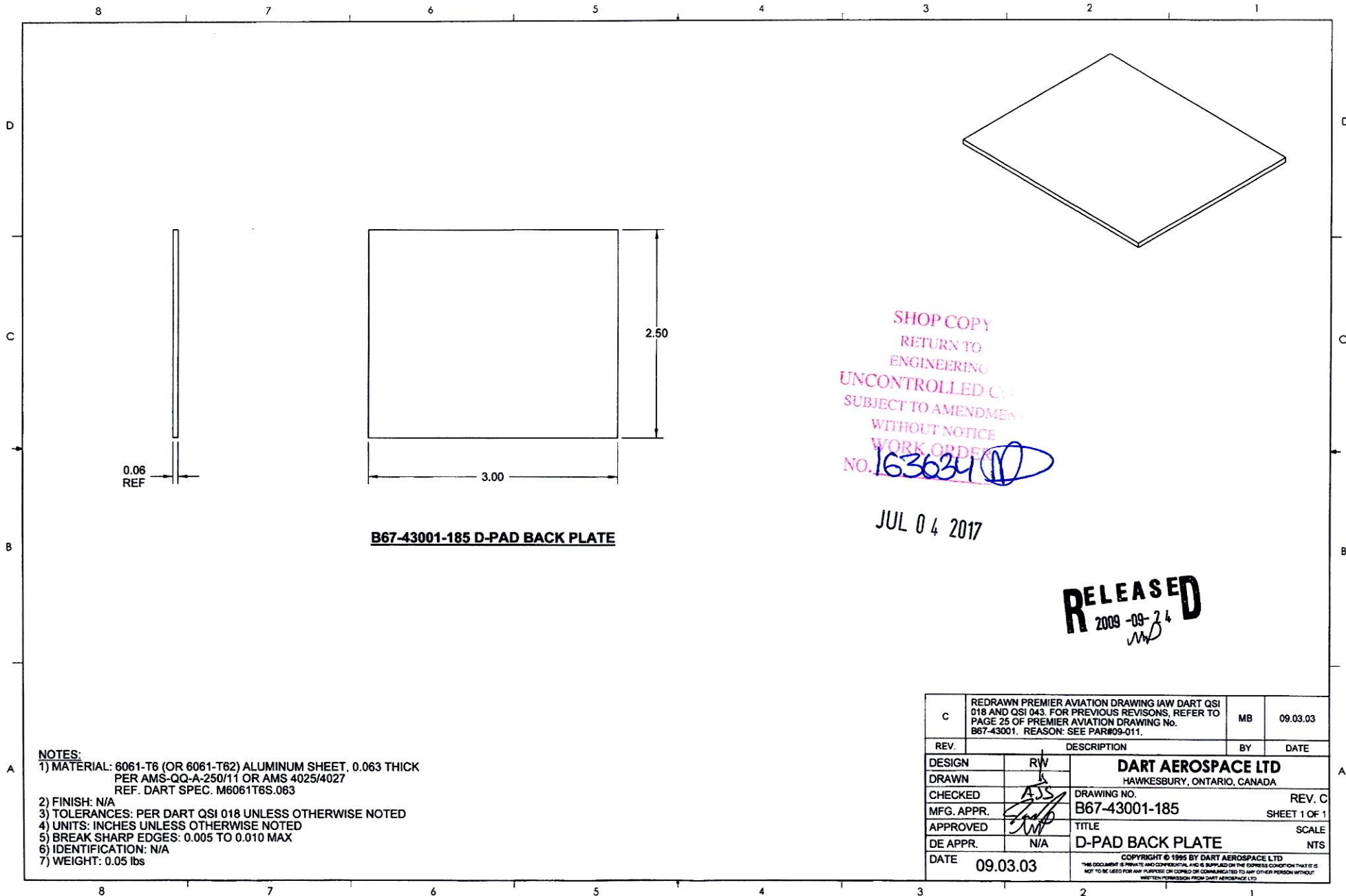
M137513

75.8

M137599

23.6

0.17



C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 25 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.03.03
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ASS			
CHECKED	ASS	DRAWING NO. B67-43001-185		REV. C
MFG. APPR.	MB	TITLE		SHEET 1 OF 1
APPROVED	MB	D-PAD BACK PLATE		SCALE
DE APPR.	N/A			NTS
DATE	09.03.03	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD		